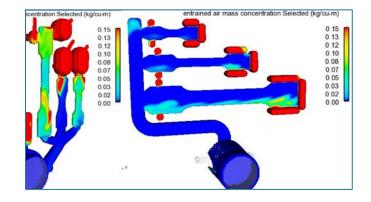


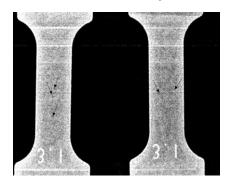
## Process simulation to optimize the tool



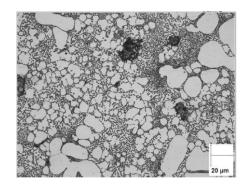
## Partial filling to correlate the simulation



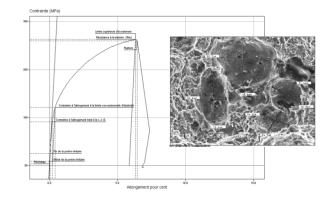
## Porosity



## Microstructural analysis



### Mechanical tests



 $\rightarrow$  Influence of defects on mechanical properties

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